**/PROG MAIN\_CLEARPOSREG**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: ;

2: PR[23:Vision\_Offset]=PR[25:Frame\_Offset] ;

3: PR[30]=PR[24:Clear\_Position] ;

4: PR[31]=PR[24:Clear\_Position] ;

5: PR[32]=PR[24:Clear\_Position] ;

6: PR[33]=PR[24:Clear\_Position] ;

7: PR[34]=PR[24:Clear\_Position] ;

8: PR[35]=PR[24:Clear\_Position] ;

9: PR[36]=PR[24:Clear\_Position] ;

10: PR[37]=PR[24:Clear\_Position] ;

11: PR[38]=PR[24:Clear\_Position] ;

12: PR[39]=PR[24:Clear\_Position] ;

13: PR[40]=PR[24:Clear\_Position] ;

14: ;

/POS

/END